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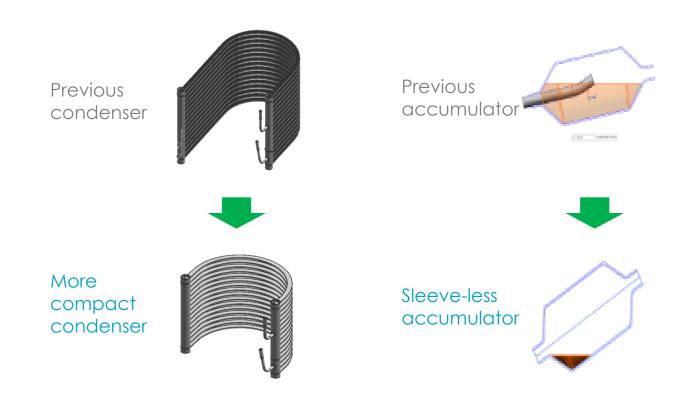
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# Winning Innovations in Consumer Electronics

- Make life easier and healthier for the consumer
- Provide enhanced consumer experience throughout the product life cycle
- Keep sustainability at the forefront

## '16~'17 ETA Winning Technology: Refrigerant

- R600a charge minimization technologies
  - ✓ More compact PFC (Parallel Flow Condenser)
  - ✓ Small tube heat loop
  - ✓ Sleeve-less accumulator
- Energy Efficient R600a compressor technology



### Refrigerator – Convenience & Energy Saving

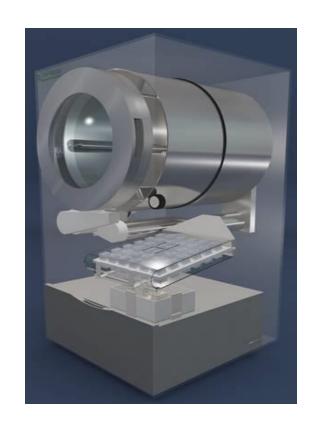
- Innovative exterior door to access most-used food items in no time; like a fridge within a fridge for added convenience
  - ✓ Opening ShowCase door loses less energy compared to opening the main doors; door-in-door (DID) has potential to save energy
- Ability to see the inside without opening the door





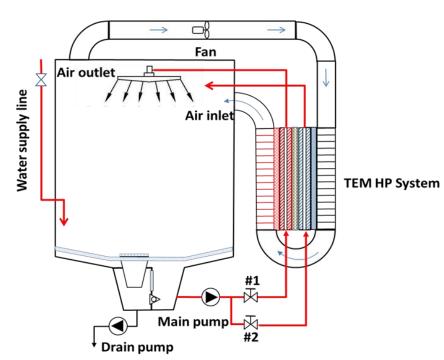
### Thermoelectric Heat Pump Clothes Dryer

- Thermoelectric heat pump clothes recovers heat from exhaust air using solid state thermoelectric modules (TEMs) instead of using a compressor
- Benefits of thermoelectric clothes dryers:
  - ✓ High energy efficiency at DOE test condition
  - ✓ Even more energy efficient in real usages
  - ✓ No need for flammable refrigerants as compared to vapor compression based heat pump systems
  - ✓ Inherent capability of modulating heat capacity thus providing better fabric care
- Collaboration with Oakridge National Lab (ORNL) on a design and evaluation study for feasibility in the US market



### Dishwasher Waste Heat Recovery System

- Conventional dishwasher cycle consists of four sequences: Prewash > Wash > 1<sup>st</sup> Rinse > 2<sup>nd</sup> Rinse > Drying
- Hot water is supplied to dishwasher at a temperature around 110F and further reheated to about 150F for effective dishwashing. Afterwards water is pumped out around 100F where the energy is wasted in significant amount
  - ✓ Thermoelectric heat pump will feed heat from drained water back to the dishwasher
- Collaboration with Oakridge National Lab (ONL) on a design and evaluation study for feasibility in the US market



## **Garment Care and Saving Time**

### Separate Wash and Dry: sorting items and doing multiple washes

87% of US



Color vs. White Need to be washed separately

85% of AUS



Different types of fabric/materials

98%

of Korea

**85%** 

of France



Delicate items that need care



# SAMSUNG Connect



The End